

We are trading independently as such we can show you hot tubs from a range of hot tub manufacturers if you have any specific hot tub in mind we can help acquire it for you.

## BUILDING THE PYRAMIDS

Some things are built. Some things are crafted. And there's a difference. There are important questions to ask. Like, how is my hot tub made? And what is it made of?

it's made PermaShell™ that maintains its shape in temperatures as extreme as 90° below 0. A shell so durable we're able to guarantee it for a lifetime. It's made with solid state controls, a stainless steel heater, a top-loading filter and substantial factor insulation. It's made of hand-crafted western red cedar that can be left natural or stained any colour you wish.

Or choose the new PermaWood™ cabinet in any of three colours. A synthetic product with a 10 year warranty, PermaWood™ won't rot, splinter or warp, so your spa always looks as good as the day you brought it home.

But superior design is nothing without superior construction. So each North Star Hot Tub is tested time and time again. Water tested. Equipment tested. Jet tested.



### ESCAPE™

82" x 79½"  
22 Total Jets  
Seats Six  
£4,899.00  
[Specifications](#)



### RENDEZVOUS™

84" x 96"  
43 Total Jets  
Seats Six Plus  
£5,999.00  
[Specifications](#)



### WARRIOR XL™

84" x 40"  
21 Total Jets  
Seats Six  
£4,699.00  
[Specifications](#)



### ESCAPE PREMIUM™

82" x 79½"  
44 Total Jets  
Seats Six  
£5,499.00  
[Specifications](#)



### SPORT™

78½" x 35½"  
14 Total Jets  
Seats Five  
£3,999.00  
[Specifications](#)



### CROWN XL™

84" x 40"  
30 Total Jets  
Seats Six  
£4,999.00  
[Specifications](#)



### IMPULSE™

78½" x 31"  
14 Total Jets  
Seats Four  
£3,499.00  
[Specifications](#)



### CROWN II™

78½" x 35½"  
21 Total Jets  
Seats Five  
££4,399.00  
[Specifications](#)

## NORTH STAR ESCAPE™

Whether your need is health related or family relationship oriented, soothing aching muscles is a North Star specialty. The very affordable **Escape** will bring to your home and garden the real deal. Built with functionality in mind with a strong square cabinet, this North Star tub holds true to the company's belief in Deep Unobstructed Seating, Real Whirlpool Therapy and Quality Components second to none.

North Star Hot Tubs offer Real Whirlpool Therapy in all its spas, allowing that peaceful quiet time, after muscle massage, to remain therapeutic. The whirlpool will surround your bodies as the night sky removes the day's stress.

Family time will increase as your new tub replaces the dinner table for meaningful conversation. With unobstructed seating you can always fit that extra guest into the conversation "circle".

As we all try to make our homes more user friendly, your new hot tub will add real value to your biggest investment.



## SPECIFICATIONS

DEMENSIONS		79 ½" x 82" (208 cm x 199.4 cm)
DEPTH		35" (89 cm)
TURBO/WHIRLPOOL JETS		1
HYDRO THERAPY JETS		5
SHOULDER / NECK JETS		4
OZONATOR JETS (OZONE READY)		1
EURO CLUSTER JETS		5
ULTRA THERAPY JETS		5
FOOT / CALF JET		1
TOTAL JET PACKAGE		22
HEATER		Stainless Steel 4 kw (2 kw)
VOLTS/AMPS	International:	120/240V 20/50 Amp 230V 50Hz 16 Amp
SEATING	Type: Capacity:	Lumbar, Barrier free, Varied Level Up to six (6) Adults
SHELL	Material: Colours:	PermaShell™ Standard; GrayStone, SandStone

Optional; Blue Pearl, Green Pearl, Silver Essence, Bronze

<b>CABINET</b>	Wood: PermaWood™(optional)	Western Red Cedar - Colour: Natural Optional Colours: Cape Cod Gray, Teak, Pecan
<b>CONTROLS</b>		Solid State Digital Temperature Read Out Automatic Filtration System and Freeze Protection Dual Speed Jets Light Controls, individual Air Controls
<b>FILTER</b>		Skimming, Top Load Cartridge
<b>CONSTRUCTION</b>		Self-Contained, Reinforced Cabinetry, Pre-Plumbed
<b>INSULATION</b>		2lb Density Closed Cell, Polyurethane Foam
<b>INSTALLATION</b>		Outdoors or Indoors, Free Standing
<b>COVER</b>		UV stabilized for colour fastness Reinforced, double stitched handles and straps Tie-down straps with locking buckles No-Rust, aluminium channel reinforcements Tapered (4"-2") for better water run off
<b>MISCELLANEOUS</b>		3 color spotlight Treated, full wood floor Equipment room with EZ Access Panel

## QUALITY COMPONENTS & ACCESSORIES

North Star uses the highest quality components, such as Hydro Air Jets and Aqua-Flo pumps. In fact, we use the same components found on spas costing 3 times what ours do. This assures that you will enjoy your hot tub for years to come.

### We use state of the art electronic controls

North Star uses Spa Builders and Gecko Electronic controls that allow you to control your hot tub with just a touch of a button. These controls automatically operate the filtration cycles, temperature, and protects your tub from freezing or overheating.

### Cabinet Construction

North Star Hot Tub cabinets are handcrafted from the heart of Western Red Cedar. No knots, no lines, just beautiful, high-quality cedar that is second to none. Or choose the new PermaWood™ cabinet in any of three colours, Pecan, Cape Cod Gray, and Teak. A synthetic product, with a 10 year warranty, PermaWood™ won't rot, splinter or warp, so your spa looks as good as the day you brought it home, even after years of use.

### PermaShell™

Each North Star Hot Tub features PermaShell™ that maintains its shape in temperatures as extreme as 90° below 0. A shell so durable we're able to guarantee it for a lifetime.



The **North Star WarriorXL™** brings to the popular Round Hot Tub market a fine example of functional innovation. North Star had created a deep 40" tub for the value conscience buyer.

With Depth to 40 inches every person will find total immersion possible. With an enlarged diameter, room for family and friends is readily available. And with three levels of seating, children through tall athletes will find a comfortable un-obstructed seat in this dynamic new North Star Creation.

Natural hydro therapy is perfected in round tubs and with The XL's whirlpool therapy, your body will thank you every time you turn on the powerful turbo jets.



## SPECIFICATIONS

<b>DIAMETER</b>		84" (213.36 cm)
<b>DEPTH</b>		40" (101.6 cm)
		1
<b>ULTRA THERAPY JETS</b>		3
		2
<b>SHOULDER/NECK MASSAGE JETS</b>		6
<b>CLUSTER DIRECTIONAL JETS</b>		6
<b>FOOT/KNEE THERAPY JETS</b>		2
<b>OZONE READY JET</b>		1
<b>TOTAL JETS AVAILABLE</b>		21
<b>HEATER</b>		Stainless Steel
<b>VOLTS/AMPS</b>	International:	120V 20 Amp - 240V 50 Amp 230V 50Hz 16 Amp
<b>SEATING</b>	Type: Capacity:	Varied Levels 6 Adults
<b>SHELL</b>	Material: Colours:	PermaShell Gray Stone, Sand Stone, and (as upgrade), Blue Marble, Gray Marble, Blue Pearl, Green Pearl, Silver Essence, Bronze Essence
<b>CABINET</b>	Wood: PermaWood™ (as upgrade):	Western Red Cedar - Colour: Natural Colours: Cape Cod Gray, Teak, Pecan
<b>CONTROLS</b>		Solid State Digital Temperature Read Out Automatic Filtration System and Freeze Protection Dual Speed Jets Light Controls
<b>FILTER</b>		Skimming, Top Load Cartridge
<b>CONSTRUCTION</b>		Self-Contained, Reinforced Cabinetry, Pre-Plumbed
<b>INSULATION</b>		2lb. Density Closed Cell Foam

**INSTALLATION**

Outdoors or Indoors, Free Standing

<b>COVER</b>	UV stabilized for colour fastness Reinforced, double stitched handles and straps Tie-down straps with locking buckles No-Rust, aluminium channel reinforcements Tapered (4"-2") for better water run off
--------------	--

<b>WARRANTY</b>	Shell: Parts & Labour:	Limited Lifetime 2 Years
-----------------	---------------------------	-----------------------------

**SPORT™****SPECIFICATIONS**

<b>DIAMETER</b>	78½" (199.4 cm)
-----------------	-----------------

<b>DEPTH</b>	35½" (90.2 cm)
--------------	----------------

<b>TURBO/WHIRLPOOL JETS</b>	1
-----------------------------	---

<b>HYDRO THERAPY JETS</b>	8
---------------------------	---

<b>WHIRLY MASSAGE JETS</b>	4
----------------------------	---

<b>OZONE JETS (OZONE READY)</b>	1
---------------------------------	---

<b>NORDISSAGE™ JETS</b>	N/A
-------------------------	-----

<b>NORDISSAGE SEAT™</b>	N/A
-------------------------	-----

<b>TOTAL JETS AVAILABLE</b>	14
-----------------------------	----

<b>HEATER</b>	Stainless Steel
---------------	-----------------

<b>VOLTS/AMPS</b>	120/240V 20/50 Amp International: 230V 50Hz 16 Amp
-------------------	---

<b>SEATING</b>	Type: Lumbar, Barrier free Capacity: Up to five (5) Adults
----------------	---

<b>SHELL</b>	Material: PermaShell™ Configuration: Contoured, Circular Colours: Standard: White, Gray and (as upgrade): GrayStone, SandStone, Blue Pearl, Green Pearl, Silver Essence, Bronze Essence, Blue Marble, Gray Marble
--------------	---

<b>CABINET</b>	Wood: Western Red Cedar - Colour: Natural
----------------	---

<b>CONTROLS</b>	Solid State Digital Temperature Read Out Automatic Filtration System and Freeze Protection Dual Speed Jets Light Controls
-----------------	---

<b>FILTER</b>	Skimming, Top Load Cartridge
---------------	------------------------------

<b>CONSTRUCTION</b>	Self-Contained, Reinforced Cabinetry, Pre-Plumbed
---------------------	---

<b>INSULATION</b>	2lb Density Closed Cell, Polyurethane Foam
-------------------	--

<b>INSTALLATION</b>	Outdoors or Indoors, Free Standing
---------------------	------------------------------------

<b>COVER</b>	UV stabilized for color fastness Tie-down straps with locking buckles No-Rust, aluminum channel reinforcements Tapered (4"-2") for better water run off
<b>MISCELLANEOUS</b>	3 color spotlight Treated, full wood floor Equipment room with EZ access panel

## NORTH STAR CROWN XL™

The *North Star CrownXL™*.

With Depth to 40 inches every person will find total immersion possible. With an enlarged diameter, room for family and friends is readily available. And with three levels of seating, children through tall athletes will find a comfortable un-obstructed seat in this dynamic new North Star Creation.

Natural hydro therapy is perfected in round tubs and with The XL's Dual whirlpool therapy, your body will thank you every time you turn on the powerful turbo jets.



[Product Gallery](#)

### 5 UNIQUE JETTED SEATS



## SPECIFICATIONS

<b>DIAMETER</b>	84" (213.36 cm)
<b>DEPTH</b>	40" (101.6 cm)
<b>TURBO/WHIRLPOOL JETS</b>	2
<b>ULTRA THERAPY JETS</b>	3
<b>HYDRO THERAPY JETS</b>	5
<b>SHOULDER/NECK MASSAGE JETS</b>	6
<b>CLUSTER DIRECTIONAL JETS</b>	11
<b>FOOT/KNEE THERAPY JETS</b>	2
<b>OZONE READY JET</b>	1
<b>TOTAL JETS AVAILABLE</b>	30

<b>HEATER</b>		Titanium
<b>VOLTS/AMPS</b>		240V 50 Amp International: 230V 50Hz 32 Amp
<b>SEATING</b>	Type: Capacity:	Varied Levels 6 Adults
<b>SHELL</b>	Material: Colours:	PermaShell Blue Marble, Gray Marble, Gray Stone, Sand Stone, Silver Essence, Bronze Essence, Blue Pearl, Green Pearl
<b>CABINET</b>	Wood: PermaWood™:Colours:	Western Red Cedar - Colour: Natural Cape Cod Gray, Teak, Pecan
<b>CONTROLS</b>		Solid State Digital Temperature Read Out Automatic Filtration System and Freeze Protection Dual Speed Jets Light Controls
<b>FILTER</b>		Skimming, Top Load Cartridge
<b>CONSTRUCTION</b>		Self-Contained, Reinforced Cabinetry, Pre-Plumbed
<b>INSULATION</b>		2lb. Density Closed Cell Foam
<b>INSTALLATION</b>		Outdoors or Indoors, Free Standing
<b>COVER</b>		UV stabilized for color fastness Reinforced, double stitched handles and straps Tie-down straps with locking buckles No-Rust, aluminum channel reinforcements Tapered (4"-2") for better water run off
<b>WARRANTY</b>	Shell: Parts & Labor:	Limited Lifetime 2 Years

## RENDEZVOUS™

Our diamond shaped tub is 25% larger than our standard round tub with deep unobstructed seating and room for up to 8 people. The **Rendezvous™** comes with 2 Strong Pumps and 43 Jets including 2 Turbo/Whirlpool Jets, 24 Hydro Therapy Jets, 8 Whirly Massage Jets, 1 powerful foot jet, 2 Lumbar Whirly Jets and 4 Neck Jets, with variable speeds, and Dual whirlpool therapy. Depending on your settings, you will receive a gentle massage or be tossed around like the Andrea Gail. From "one person" to a "party of eight", the Rendezvous Model's offer more options, to fulfill your family's need.

Like all our tubs the Rendezvous™ is crafted from unique, rigorously tested thermo-plas shells, which carry a limited lifetime warranty. Its cabinets are constructed from PermaWood™ a special wood that requires no staining or maintenance and lasts a lifetime. Or beautiful Natural Western Red Cedar. And, of course, the Rendezvous™ is water tested twice, equipment tested and jet tested. After all, it is a North Star.



[Product Gallery](#)

All of our jets are specially placed to massage the primary source of tension in all body shapes and sizes, allowing the stress to melt away into the water.



Dual turbo jets are strategically placed to interact with one another, creating a warm, circular motion that offers real whirlpool therapy.



## SPECIFICATIONS

<b>DIAMETER</b>	84" x 96" (213.3 x 244 cm)	
<b>DEPTH</b>	36" (91.4 cm)	
<b>TURBO JETS</b>	2	
<b>OZONE JETS (OZONE READY)</b>	2	
<b>WHIRLY MASSAGE JETS</b>	8	
<b>HYDRO THERAPY JETS</b>	24	
<b>NECK JETS</b>	4	
<b>LUMBER WHIRLY JETS</b>	2	
<b>FOOT JET</b>	1	
<b>TOTAL JETS</b>	43	
<b>HEATER</b>	Titanium	
<b>VOLTS/AMPS</b>	240V 50 Amp 230V 50Hz 32 Amp (International)	
<b>PUMPS</b>	(2) 230 V Pumps	
<b>SEATING</b>	Type: Capacity:	Lumbar, Barrier free 6 to 8 Adults
<b>SHELL</b>	Material: Configuration: Colors:	PermaShell™ Contoured. Diamond Blue Marble, Gray Marble, Gray Stone, Sand Stone, Silver Essence
<b>CABINET</b>	Wood: PermaWood™:	Western Red Cedar - Colour: Natural Colors: Cape Cod Gray, Teak, Pecan
<b>CONTROLS</b>	Solid State Digital Temperature Read Out Automatic Filtration System and Freeze Protection Dual Speed Jets Light Controls	
<b>FILTER</b>	Skimming, Top Load Cartridge	
<b>CONSTRUCTION</b>	Self-Contained, Reinforced Cabinetry, Pre-Plumbed	

<b>INSULATION</b>	2lb Density Closed Cell, Polyurethane Foam
<b>INSTALLATION</b>	Outdoors or Indoors, Free Standing
<b>COVER</b>	UV stabilized for color fastness Reinforced, double stitched handles and straps Tie-down straps with locking buckles No-Rust, aluminum channel reinforcements Tapered (4"-2") for better water run off
<b>MISCELLANEOUS</b>	LED premium 12 bulb light system Treated, full wood floor Equipment room with EZ access panel

## STEPS & SHELVES



**CEDAR LADDER STEP** £104



**CEDAR STEP**



**PREMIUM CEDAR STEP**



**PERMAWOOD STEP**  
£155



**COVER LIFTER**

£206.00

### **OZONE: Safe for You. Safe for the Environment.**

Ozone has repeatedly been proven to purify and sanitize pool and spa water faster and more effectively than traditional chemical methods. With ozone, water is treated up to three thousand times faster without undesirable by-products such as chloramines and bromamines (created by use of traditional chlorine and bromine chemicals). - Ozone's primary by-product is life-giving OXYGEN!

#### **Key Benefits**

- Reduce traditional chemical (chlorine/bromine) use 60%-90%
- Reduce handling and storage of unsafe chemicals
- Eliminate constant repurchase of chemicals
- Eliminate red, irritated eyes
- Eliminate dry, itchy skin
- Eliminate costly replacement of faded swimwear
- Eliminate foul chlorine/chloramine odours
- Eliminate foaming/"bathtub ring"
- Eliminate environmental worries

## **FREQUENTLY ASKED QUESTIONS ABOUT OZONE**

---

### **What is Ozone?**

Ozone is active oxygen, O<sub>3</sub>. It occurs naturally in the earth's atmosphere to protect us from the sun's harmful rays.

### **What are some uses of ozone?**

Some common uses are: pool and spa water purification, drinking water purification, waste water purification, and air freshening.

### **How long has ozone been used to purify water?**

Since the late 1800's.

### **How long has ozone been used to purify pool and spa water and remove odours from the air?**

Over 50 years.

### **How does the ozone used for water purification affect the air we breathe?**

The amount of ozone produced by an ozone generator is insignificant to the normal atmosphere we live in. When dissolved in water, ozone is extremely safe. Excess ozone quickly converts back to oxygen. Note: do not breathe concentrated ozone gas.

### **Is ozone the same as "SMOG"?**

No! "Smog" is air pollution created by combustion pollutants. While smog contains small amounts of ozone, it is largely composed of harmful chemicals such as carbon monoxide. In fact, smog and other pollutants may contribute to the damage of the ozone layer.

### **If I use ozone in my pool or spa, will I help replenish the ozone layer?**

No. Because ozone reacts so quickly with contaminants in water and air, it converts back to oxygen within minutes or even seconds. Any ozone molecules that break free from the pool or spa water will convert to oxygen and never reach the atmosphere.

### **Will ozone hurt me?**

No! In the quantities necessary to be effective, ozone is very gentle to humans and equipment in the water. However, you should never breathe concentrated ozone gas.

### **Does ozone have an odour?**

Yes. Depending on the concentration, the odour ranges from slightly sweet to moderately antiseptic.

### **Will ozone kill bacteria?**

Yes. It is one of the most effective, complete bactericides of all earth's measurable elements.

### **Will ozone kill viruses?**

Yes. Ozone kills virtually all known forms of viruses in water and air.

### **How is ozone different from chlorine?**

In the quantities needed for water purification, it has no noticeable odour, taste or colour. It is not irritating to humans or equipment. Ozone purifies water and air very quickly and efficiently, 3,000 times faster than chlorine. Ozone leaves no by-products except pure oxygen. In contrast, chlorine leaves a chemical by-product called hypochloric acid and additional salts in water applications.

### **Will Ozone reduce scum lines and foaming in spas?**

Yes. With proper filtration it should completely eliminate them.

### **How is ozone produced?**

Ozone can be produced by ultraviolet (UV) light or by corona discharge (CD).

### **How does ultraviolet light ozone generation work?**

A special lamp gives off a specific wavelength of ultraviolet light which converts oxygen (O<sub>2</sub>) molecules into ozone (O<sub>3</sub>) molecules by splitting the oxygen molecules into individual oxygen atoms (O<sub>1</sub>) which then recombine with oxygen

molecules to form ozone. This all occurs instantly inside the ozone chamber in the ozone generator.

**How does Ozone Generation work?**

Ozone is produced by passing air through a high voltage electrical discharge, or corona. A minimum of 5,000 volts of electricity is necessary to create the corona. Air or concentrated oxygen dried to a minimum of -60°C dewpoint passes through the corona which causes the O<sub>2</sub> bond to split, freeing two O<sub>1</sub> atoms which then collide with other O<sub>2</sub> molecules to create ozone. The ozone/gas mixture discharged from the CD ozone generator normally contains from 1% to 3% ozone when using dry air, and from 3% to 6% ozone when using high purity oxygen as the feed gas.

**Can ozone damage my pool or spa equipment?**

No. In fact, it is very gentle to spas, pools, and equipment. Applied properly, ozone is more gentle than any other water purifier in existence.

**Can the ozone in my pool irritate skin or eyes like chlorine in pools?**

No! Ozone is very gentle to skin and eyes.

**How long will ozone last in my pool or spa water?**

Scientific theory states that Ozone has a half life of about 22 minutes in water. In residential applications, ozone reverts back to oxygen in minutes (ozone breaks down faster in warmer water).

**Will water temperature affect ozone?**

Wide variations in pool water temperature will affect how well ozone works. An ozone generator should be designed and sized for maximum water temperatures and bather load.

**Will ozone affect my pH?**

Ozone is pH neutral. It will not adversely affect the pH.

**Do I still have to filter the water as often?**

Yes. Because impurities are constantly being introduced into the water and the ozone is constantly destroying them, the microscopic remains will need to be filtered out of the water.